



AP-700 Adhesion Promoter Process

<u>PROCESS STEPS</u>	<u>TEMPERATURE(°F)</u>	<u>DWELL TIME (min)</u>
1.) Pre-dip AP-700 5% by vol.	Room temp.	30 to 60 seconds
2.) Adhesion Promoter AP-700	70-80°F 21-27°C	2 to 3 minutes
3.) Water rinse	Room temp.	1 to 2 minutes
4.) Warm water rinse	80-100°F 26-38°C	1 to 2 minutes
5) Dry		

