

# Desmear Process

<u>PROCESS STEPS</u>	<u>TEMPERATURE (° F)</u>	<u>DWELL TIME (min)</u>
1.) EB 610 Solvent Swell	150-180	5-20
2.) Water Rinses 2x	Ambient	2-3
3.) EB 613 Desmear	165-180	10-20
4.) Water rinses 2x	Ambient	2-3
5) EB 660 Neutralizer	110-120	4-6
6.) Water rinses 2x	Ambient	2-3
7.) GE 77 Glass Etch (option)	65-75	2-3
8.) Water Rinse 2x	Ambient	2-3

**NOTES:**

See the EB610, EB 613, EB 660, and GE77 technical bulletins for details.

These process parameters will vary by resin type.